PLANT CLOSED

VANTRON MANUFACTURING

LATE MODEL 3,4,5 AXIS HAAS CNC, DOOSAN & EDM MACHINING

1931 E. PLAZA LOOP - NAMPA (BOISE AREA), ID 83687

TUESDAY, MARCH 26TH @ 9:00 A.M. MDT

Inspection: Monday, March 25th, From 8:00 A.M. - 4:00 P.M. MDT

HAAS VF-2SS SUPER SPEED 4-AXIS CNC VERTICAL MACHINING CENTER

MITSUBISHI MD PRO III CNC WIRE EDM

HAAS VF-3D/APC 5-AXIS CNC VERTICAL MACHINING CENTER

(2) DOOSAN LYNX 220 LSYC CNC TURNING CENTERS

2007

2013

2010

2017

2 AVAIL.

Asset Sales, Inc.

Corporate Headquarters
163 Associates Lane
Indian Trail, NC 28079
Toll Free 888.800.4442    704.821.4315  Fax 704.821.4325
www.asset-sales.com info@asset-sales.com

European Headquarters
6 Hill End Close, Norwood Green
Halifax, West Yorkshire, HX3 8RH
Tel / Fax 07836.347880
peteraml@asset-sales.co.uk
HAAS VF-3D/APC 5-AXIS CNC VERTICAL MACHINING CENTER

HAAS VF-3DAPC 4-AXIS CNC VERTICAL MACHINING CENTER

HAAS VF-2SS SUPER SPEED 4-AXIS CNC VERTICAL MACHINING CENTER

HAAS VF-2SS SUPER SPEED 5-AXIS CNC VERTICAL MACHINING CENTER

HAAS VF-2SS SUPER SPEED 4-AXIS CNC VERTICAL MACHINING CENTER

HAAS VF3 4-AXIS CNC VERTICAL MACHINING CENTER
AUCTION SALE DATE & TIME – TUESDAY, MARCH 26TH @ 9:00 A.M. MDT

ATTENDING THE AUCTION IN PERSON?

What you need to bring.....
• Your Driver’s License
• Business Card
• Tax Exempt Form if Non Taxable
• Bank Letter of Guarantee if Paying via Company Check

HAAS VF2D 4-AXIS CNC VERTICAL MACHINING CENTER

HAAS VF-3D/APC 5-Axis CNC Vertical Machining Center with Dual Pallet Changer, Intuitive Probing, 18” x 39” Table, #40 Taper Spindle Speeds to 15,000 RPM, Expanded Memory, High Speed Machining, 40 Position ATC, Halogen Lighting, sn:1078106, mfg.2010 (4th Axis sold separately)

HAAS VF-3D/APC 4-Axis CNC Vertical Machining Center with Dual Pallet Changer, Intuitive Probing, 18” x 39” Table, #40 Taper Spindle Speeds to 15,000 RPM, Expanded Memory, High Speed Machining, 40 Position ATC, Halogen Lighting, sn:1051518, mfg.2006 (4th and 5th Axis sold separately)

HAAS VF-2SS Super Speed 4-Axis CNC Vertical Machining Center with Intuitive Probing, 14” x 36” Table, #40 Taper Spindle Speeds to 12,000 RPM, Expanded Memory, High Speed Machining, 24 Position ATC, Hi-Pressure Thru-Spindle Coolant, sn:1056539, mfg.2007 (4th Axis sold separately)

HAAS VF-2SS Super Speed 4-Axis CNC Vertical Machining Center with Intuitive Probing, 14” x 36” Table, #40 Taper Spindle Speeds to 12,000 RPM, Expanded Memory, High Speed Machining, 24 Position ATC, sn:49548, mfg.2006 (4th Axis sold separately)

HAAS VF-2SS Super Speed 5-Axis CNC Vertical Machining Center with Intuitive Probing, 14” x 36” Table, #40 Taper Spindle Speeds to 12,000 RPM, Expanded Memory, High Speed Machining, 24 Position ATC, sn:47668 (4th and 5th Axis sold separately)

HAAS VF-2D 4-Axis CNC Vertical Machining Center with Intuitive Probing, 14” x 36” Table, #40 Taper Spindle Speeds to 10,000 RPM, Expanded Memory, High Speed Machining, 24 Position ATC, Halogen Lighting, sn:42741, mfg.2005 (4th Axis sold separately)

HAAS VF-3 4-Axis CNC Vertical Machining Center with Dual Pallet Changer, Intuitive Probing, 16” x 35” Table, #40 Taper Spindle Speeds to 15,000 RPM, Expanded Memory, High Speed Machining, 32 Position ATC, Halogen Lighting, sn:21583 (4th Axis sold separately)

FADAL 6030 CNC Vertical Machining Center with 30” x 57” Table, #40 Taper Spindle Speeds to 10,000 RPM, 62” X-Axis, 22” Y-Axis, 32” Z-Axis Travel, Expanded Memory, 30 Position ATC, Rigid Tapping, Remote Jog Handle, sn:012000070943 in Excellent Condition

Huge Assortment of #40 Taper High Speed Balanced Tool Holders (300+), Numerous (20++) KURT 4”, 6”, 8” Vises, 4 & 5 Axis HAAS Rotary Tables, (3) Trunnion 5-Axis Tables & 5 C Rotaries, 3 Position 5-Axis Rotary Trunnion, High Pressure Coolant Systems & Support Equipment

OVER 300+ HIGH SPEED BALANCED #40 TAPER TOOL HOLDERS
(2) DOOSAN LYNX 220 LSYC CNC TURNING CENTERS
CNC TURNING CENTERS
(2) DOOSAN Lynx 220 LSYC CNC Turning Centers with 8.25" Chuck Main Spindle, 5.5" Sub-Spindle, Y-Axis & Milling, Chip Conveyors, Tool Presetter, FANUC i Series CNC Controls, sn:ML0271-000446, mfg.2017 • sn:ML0271-000445, mfg.2017 * Both Like New Condition *
(2) ATS 565 64" Magazine Bar Feeders, sn:222972, mfg.2017 • sn:222968, mfg.2017
DAEWOO Lynx 210A CNC Turning Center with 16C Collet Chuck, Parts Catcher, FANUC i CNC Control, sn:L2103149, mfg.2003
HARDINGE Conquest T42SP CNC Turning Center with Built-In 16J Collet Chuck, 26" Maximum Distance to Programmable Tailstock, Chip Conveyor & FANUC GE Series 18-T CNC Control, sn:SGA-1495-B
HARDINGE Conquest CS-GT CNC Gang Turning Center with FANUC 18T CNC Control, sn:GT-783-B
Huge Amount of Turning Center Tooling, Milling Tools (for DOOSAN'S) Carbide Tools, ID OD Blocks, Etc..

CNC SWISS SCREW MACHINE
CITIZEN CINCOM B12 CNC Swiss Screw Machine with LNS Barfeed, CNC Control, sn:Z2557

MILLING & PRECISION LATHES
ACRA #2J Variable Speed Milling Machine with 9" x 48" Power Feed Table, R-8 Spindle Speeds Variable to 4200 RPM, Power Drawbar, 3-Axis D.R.O., sn:942J068, mfg.2006
LEBLOND 18" x 40" Servo Shift Engine Lathe with 10" 3-Jaw Chuck, Spindle Speeds to 1000 RPM, Threading & 2-Axis D.R.O., sn:4DB71, Completely Rebuilt 2014
ACRA ATL-618 EVS Super Precision Toolroom Lathe with 19" Distance to Tailstock, Electronic Variable Spindle Speeds to 4000 RPM, Inch / Metric Threading, Variable Speed Feeds, D.R.O., 5 C Collet Closer, sn:9404694, mfg.2006
HARDINGE HSL High Speed Lathe with Bench, Cross Slide & 5 C Collet Closer, sn:HSL-5C-S790-T
MACHINERY INSPECTION DATE & TIME – MONDAY, MARCH 25TH FROM 8:00 A.M. - 4:00 P.M. MDT

ACRA VARIABLE SPEED MILLING MACHINE

ACRA ATL-618 EVS SUPER PRECISION TOOLROOM LATHE

MITSUBISHI MD PRO III CNC WIRE EDM MACHINE

SHARP 403 RAM TYPE EDM

CHARMILLES HOLE POPPER EDM MACHINE

EDM MACHINES

MITSUBISHI MD PRO III CNC Wire EDM Machine with 16” x 16” x 8” Travels, Auto-Threading, MITSUBISHI CNC Control, sn:DOOM1583, mfg.2013

SHARP 403 Ram Type EDM with 16” x 25” Table, 3-Axis, Sharpe Heidenhain HD100 CNC Control with Remote Pendant, sn:0062052, mfg.2006

CHARMILLES Hole Popper EDM Hole Drill with 12” x 24” Work Area, Controls with Heidenhain 3-Axis Programmable Digital Readout, sn:D0071850, mfg.8/2000

HORIZONTAL & VERTICAL BANDSAWS

ACRA HL-250 Fully Automatic Horizontal Bandsaw with 9” x 10-5/8” Rectangular Capacity & 10” Round Capacity, Bundling, Chip Conveyor, sn:5833

GRIZZLY G0513X2 26” Vertical Bandsaw, sn:15080125, mfg.8/2015

WILTON Vertical Bandsaw

Other Assorted Saws

HONES

(2) SUNNEN MBB-1660 Automatic Hones, sn:4Y1-95377 • sn:1U1-93988

EXTRUDE HONE Profile 200 Abrasive Flow Honing Machine, sn:F00-1163

Large Assortment of Hone Tooling, Stones, Mandrels & SUNNEN Tool Cabinet

ACRA HL-250 FULLY AUTOMATIC HORIZONTAL BANDSAW

(2) SUNNEN MBB-1660 AUTOMATIC HONES

EXTRUDE HONE PROFILE 200 ABRASIVE FLOW HONING MACHINE
AUCTION SALE DATE & TIME – TUESDAY, MARCH 26TH @ 9:00 A.M. MDT

**GRINDERS, LAPPING & VIBRATORY FINISHERS**

**ROYAL MASTER CG12X3** Precision Centerless Grinder with Variable Feeds & Speeds, Auto Feed & Auto Eject, In Like New Condition, sn:2031

**HARIG** Super 618 Hand Feed Surface Grinder with Variable Power Electro-Magnetic Chuck, Work Light & Controls, sn:1606-18

**LAPMASTER** #12 Bench Top Lapping Machine with (3) Keepers, Slurry, sn:18236

(4) Bowl Type Vibratory Finishing Mills, **MR. DEBURR**, All Late Mfg.

Other Assorted Double End Grinders, Buffers Disc Sanders, Tool & Cutter Sharpeners, Etc.

(2) **CENTRAL PNEUMATIC** Abrasive Blast Cabinets, Late Mfg.

**LASER ENGRAVER, SILK SCREEN, THERMO-FORM**

**TURNKEY LASER SYSTEMS** 80 Watt Programmable Laser Cutter / Engraver, Model TLK-1290-80 with 34” x 45” Work Area, Cabinet Top, Computer & Software, Freon Chiller, Air Compressor, mfg.2012

Complete Silk Screen Department, Machinery & Equipment, 990 Series CC Print, Box Printer, Part Printers & Engravers, Etc...

**BELOVAC** BV C Plastic Thermoformer with 20” x 40” Work Area

**Q.C. & INSPECTION DEPARTMENT**


**STARRETT** 400 Series Optical Comparator with Quadra-Chek 200 Controls, sn:5461L

Numerous **BROWN & SHARPE**, **MITUTOYO**, **STARRETT**, Digital Height Gages, Micrometers, Calipers, 1-2-3 Blocks, Pin & Gauge Block Sets, Thread Gages, Gauge Stands, **STARRETT** Bench Top Hardness Tester, **MITUTOYO** Granite Plate & Surface Indicator, **FEDERAL** Pneumatic Gages, Stainless Steel 23 Drawer Portable Inspection Storage Cabinet, Other Inspection & Cabinetry

**OVENS, POWDER PAINT & PARTS WASH**

**PARAGON** PMT21 Heat Treat Furnace with 12” x 20” x 20” Inside Dimensions, PLC Digital Controls, Temperature Range to 2350˚ Maximum, sn:424427

(3) **CHICAGO** Bench Top Powder Paint Curing Ovens with Digital Controls, 480˚ F Range

24” x 36” x 36” Powder Paint Booth with Filtration

**CMA** Dish Machines 16” x 19” x 19” Stainless Steel Basket Parts Washer, Double Cabinet Doors, Rinse Sink & Energy Saver Controls, sn:205855

Download a lot book at [www.asset-sales.com](http://www.asset-sales.com)

Want to Sell Your Shop or Know Someone Who Does? Call Us Toll Free at (888) 800-4442! We Pay Great Finder’s Fees!
MACHINERY INSPECTION DATE & TIME – MONDAY, MARCH 25TH FROM 8:00 A.M. - 4:00 P.M. MDT

CHICAGO PNEUMATIC ROTARY SCREW AIR COMPRESSORS

ATLAS COPCO 10 HP ROTARY SCREW AIR COMPRESSOR

MISCELLANEOUS MACHINES
- Metal Tap Disintegrators
- Solvent Parts Wash Cabinet
- Assorted Drill Presses, Grinders
- Bench Top & Model Type Lathe
- MORGAN G-100T 100 Ton Heated Platen Press with 8” x 8” Platen, Controls & Excellent Condition, sn:7738
- Huge Assortment of Miscellaneous Machinery too much to list!!

SHEET METAL MACHINERY DEPARTMENT
- JET JWB-25P 24” Wide Dry Type Belt Sander, Variable Speed & Thickness, sn:7114185
- METAL PRO MP4500FS Hydraulic Ironworker with Brake Attachment
- Assorted Sheet Metal Including 52” Stomp Shear, Notcher, 48” Sheet Metal Roll, Finger Brake

FORKLIFT & MATERIAL HANDLING
- ALLIS-CHALMERS 3600lb Capacity Propane Forklift with Indoor / Outdoor Tires, 3-Stage Mast, 42” Forks, 192” Height, sn:ABJ125396
- SNORKEL S1930 Portable Electric Scissor Manlift with 24” x 70” Deck, 500lb Capacity, Lifts to 19’ Height, Rechargeable, sn:258902206
- Portable Heated Pressure Washers, Pallet Jacks, Adjustable Gantry with Hoist, Engine Hoist, Etc..
- Assortment of Steel Stock, Stainless Steel, Aluminum, Etc…
- SUZUKI Vinson 4 x 4 500 CC 4-Wheeler with Carry Rack, Head Lights & Transport Trailer, Snowblade
- TROY BUILT 24” Storm 210 Gas Snowblower

AIR COMPRESSORS
- Numerous CHICAGO Pneumatic 5, 10 & 15 HP Rotary Screw Air Compressors QRS5, QRS 10, QRS15, All New Approximately 2014 with Holding Tanks
- ATLAS COPCO GX7 FF 10HP Rotary Screw Air Compressor with Holding Tank
- Other Compressors

Huge Assortment of Precision Shop Support Tooling, Collets, Vises, Drills, Endmills, Carbide, Boring Bars, Perishable Tooling, #40 Taper & CNC Support Tooling, Drill Index & Storage Cabinets, Shelves, Butcher Block Cabinets, Tool & Supply Cabinets, VIDMARS, Fans, 5 C Spinners, Grinding Machine Support, Complete & All Late Model Tooling & Machine Shop
UPCOMING AUCTIONS

TUESDAY, APRIL 2nd - Nesco Corp.
AMADA & Fabricating Equipment
Online
Cookeville, TN

WEDNESDAY, APRIL 3rd - Major Aerospace Mfg.
CNC & Fabricating Machinery
Online

PUBLIC AUCTION
PLANT CLOSED
VANTRON MANUFACTURING
LATE MODEL 3,4,5 AXIS HAAS CNC, DOOSAN & EDM MACHINING FACILITY
NAMPA, ID
TUESDAY, MARCH 26TH @ 9:00 A.M. MDT

REAL ESTATE AVAILABLE FOR SALE
For More Information Call Anita Andress
(208) 466-4988

DIRECTIONS FROM BOISE AIRPORT
Exit Airport to I-84 W Ramp to Nampa / Caldwell. Take exit 36 for N Franklin Blvd. Use the left 2 lanes to turn left onto N Franklin Blvd. Turn left onto E Plaza Loop. Turn right to stay on E Plaza Loop. Plant will be on the left. Follow auction signs.

ABBREVIATED TERMS & CONDITIONS OF AUCTION

YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.

Subject to amendments and modifications announced by the auctioneer at the time of the auction, any person participating in the auction shall be bound by the following terms and conditions. The auctioneer does not warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein.

All payments shall be by way of cash, certified check, wire transfer and/or a company check accompanied by a bank letter of guarantee payable to Asset Sales, Inc. All bidding and invoicing will be in US Dollars ($). All bidders are responsible for all applicable taxes.

Rigging/Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for $1,000,000.00 naming Asset Sales, Inc. as the insured.

ALL SALES ARE FINAL, ON AN “AS IS – WHERE IS,” “IN PLACE,” “WITH ALL FAULTS” BASIS. A 15% Buyer’s Premium will apply to all onsite purchases and a 18% Buyer’s Premium for online purchases. Registration & Bidding Online: If you plan to bid with Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions. Anyone outside of the continental United States will be required to wire transfer a minimum deposit of $5000 to be approved for all non-onsite bidding.

(2) DOOSAN LYNX 220 LSYC CNC TURNING CENTERS